The most popular, comprehensive system of tilt-and-turn fittings





GIESSE TILT AND TURN FITTINGS

The project and its requirements

Create a complete high-performance system of products that offer the possibility to accessorize tilt-and-turn fittings, of any dimension and weight, while still guaranteeing the ability to ventilate, to close safely, and to protect against the weather.

Offer the opportunity of all this with easy to use, reliable accessories, which add value to the window maker's business, together with a series of decorative solutions that diversify the product and enhance the look and design.





Limited options that don't satisfy the architect's and market's real needs

It's often very difficult to make tilt-and-turn fittings to a particular design other than the traditional rectangular at a reasonable price.

This makes it difficult to realize the design fully and limits the creativity of the person designing the structure.





Low quality materials and poor performance

Often, and in order to save money, the materials used to make tilt-and-turn windows are low quality. Additionally, many products don't come with a warranty or certificate which guarantees long-term performance and resistance to the elements.



A product that requires specialist knowledge

Of all the window maker's products, the tilt and turn window is the most technical.

This means that installation requires a certain level of experience and specialization. This could represent an obstacle which hinders the the adoption of the product.

Safety and well-being

The end-user increasingly demands safety and well-being at home.

Windows and doors obviously play an important part in this, offering solutions that provide security against attempts at burglary, but are also safe for those who use them, especially children. The health of the environment in which we live is also an increasingly important element in the construction of new houses, and later restoration (microventilation).

I want to feel safe in my home but in particular I want my entire family to be safe.

"





The solution

Giesse FUTURA 3D tilt and turn hardware, the most popular, comprehensive system for tilt and turn fittings in the world

The millions of windows installed all over the world are proof of the reliability of a system that continues to expand, adding new solutions to meet the needs of window-makers, architects, and builders the world over.

The most extensive range of tilt and turn fittings Giesse's tilt and turn mechanisms form the widest range available for aluminium windows.

FUTURA is a system that can satisfy any need; the window-maker is able to offer solutions that fulfil any request. The range can be further expanded through a series of options to personalize and enhance the characteristics of the window, based on the performance requirements or the endcustomer's specifications (design and safety).

Continuous innovation

Giesse continuously innovates, creating new components and solutions to expand the range even further. Giesse's tilt and turn system is protected by numerous international patents that prove the technological quality of the product.

Excellent quality

Giesse means quality -certified by the rigorous testing the product undergoes and the millions of installations throughout the world.

Quick and easy installation

A product that brings simplicity to each component, reducing hardware installation times by up to 75%.

Italian design

Giesse tilt and turn perfectly represent Italian style. In addition to Cremone, windows handles, and hinges, each component is designed to work together harmoniously with the surrounding environment.









GIESSE TILT AND TURN Advantages

130 Kg minimum

With FUTURA 3D 130, Giesse is the only company that offers a basic tilt and turn window with a capacity of 130 Kg (or more).



150 Kg, when you need to exceed the limits

With its FUTURA 3D 150 HP, Giesse offers a tilt and turn system that can be used when the

weight and/or dimensions of the sashes are greater than the average.



Invisible, when the design requires it

The tilt and turn FUTURA 3D 170 HP Invisible

represents a completely new product in the Giesse product range. Thanks to this product, windows can be installed with invisible hinges, but with the highest loadbearing capacity available on the market.



3D adjustment with the advantages of the CE mark

All 3D FUTURA mechanisms have threedimensional window adjustment using the hinges.

The strikers provided allow the highest degree of adjustment available on the market, in order to increase the windows performance against the weather.





Anti-burglar

An anti-burglar system can be installed with the entire line of FUTURA 3D tilt and turn fittings.



Maximum corrosion resistance

All FUTURA products are graded Level 4 under the European norms which govern window accessories. This quarantees extremely high resistance and also permits their use in environments subject to



New modular packaging

severe weather and industrial conditions.

The reduction in the number of pieces per package, and the creation of closing mechanisms in both traditional and tilt-before-

turn "logica" versions (for Cremone and window handles), means the window makers need only to purchase what they need, without unnecessary storage requirements.



Simple, easy, and fast

Each component has been designed with the objective of making installation faster and easier. The modular design of the system makes installation intuitive and mistakes almost impossible.



Spazio Giesse

The Giesse FUTURA 3D tilt and turn system can be used with the Spazio Giesse system, in any of the various versions.



Quick and easy with outstanding performance

The FUTURA tilt and turn system, renowned for its simplicity and quick assembly, has become even more comprehensive and effective.

130 Kg minimum

FUTURA 3D 130 is the only tilt and turn system whose basic model supports sashes weighing up to 130 Kg. These loads can be achieved without resorting to additional screws or supplementary supports – in other words, without any additional cost.

150 Kg, when you need to exceed the limits

In the rare cases where the load-bearing

capacity of FUTURA 3D 130 isn't quite sufficient, FUTURA 3D 150 HP supports sashes weighing up to 150 Kg. (and even more, based on the dimensions of the sash).

Invisible, when the design requires it

Giesse's increasing focus on architects and all those involved in building design, led to the creation of FUTURA 3D 170 HP. Invisible is a system that combines aesthetic requirements, through invisible hinges, with incredible performance, through a load-bearing capacity up to 170 Kg.

FUTURA 3D 130 FUTURA 3D 130 lgc

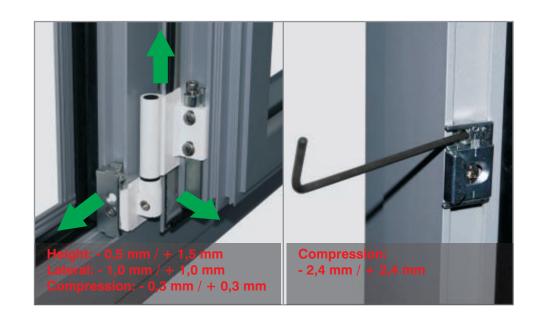
FUTURA 3D 150 HP FUTURA 3D 150 HP Igc



Adjustable in 3 dimensions

With respect to the traditional FUTURA project, which permits adjustment of height, compression, or drop, FUTURA 3D tilt and turn windows add lateral adjustment, which is particularly useful after installation.

Thanks to the screw located on the neck of the lower female hinge, lateral regulation of ±1 mm. can be carried out, using the same Allen key required to install the FUTURA hardware.



Multi-point closure

Multi-point closure

The FUTURA 3D tilt and turn system provides for perimeter and point closure. In fact, thanks to the creation of new items such as the corner bolt which transfers movement to the connected window's crossbeams, closure points can now be inserted in the most

critical areas -increasing the safety
and performance of the
window, essential
characteristics for
obtaining a high grade
of CE certification.



Increased performance

Not only is the loadbearing capacity increased, but with FUTURA 3D 130, 150 HP, and 170 HP Invisible, tilt and turn sashes can be made with both multi-point closure (CE mark products) and antiburglar features. Thanks to the "all-sides" closure, FUTURA 3D tilt and turn systems increase weather protection against air, water and wind.

Wind resistance

(EN 12210; E 12211)

Water tightness

(EN 12208; EN 1027)

Air permeability

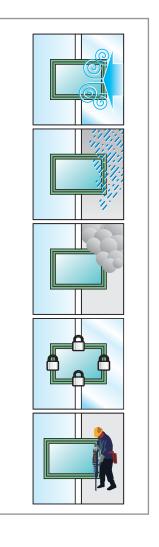
(EN 12207; EN 1026)

Anti-burglar resistance

(EN 1627)

Soundproofing

(EN 140-3; EN 717-1)



Maximum corrosion resistance and environmentally responsible

The entire FUTURA 3D series has been developed and designed with the aim of guaranteeing products with superior durability but without sacrificing environmental sustainability, – that is, low environmental impact.

The use of the best raw materials combined with new cutting edge treatments, such as **GS Silver Plus**, has let FUTURA 3D tilt and turn windows obtain **qualitatively superior results.**

In fact, surfaces treated with GS Silver Plus have active and effective corrosion resistance even after thermal shocks of 120°. The treatment was designed to respond to corrosion resistance needs and the desire to control the friction coefficient. Combined with the painting and oxidation treatments used by Giesse, GS Silver Plus allows FUTURA components to be used even in the most arduous locations, with extremely aggressive weather conditions.

Thanks to the use of this treatment, the FUTURA 3D tilt and turn window range has obtained a Grade 4 rating under the European norms which govern window sash accessories. Grade 4 (resistance of over 240 hours in saline mist) corresponds to an extremely high level of corrosion resistance and the possibility of use even in the most severe climates.

For additional information, please ask for the specific folder, code U0192000.

materials

Zamak Steel Aluminium



treatments

GS Silver Plus Oxidation Painting



Grade 4

> 240 hours in Saline mist







Anti-burglar system

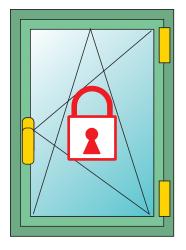
One of the fundamental characteristics of the FUTURA 3D tilt and turn window system is the inclusion of an optional anti-burglar system, available for both single and double windows. In fact, thanks to the Giesse MULTIPOINT system, closure and anti-burglar devices can be installed on all sides of the sash, both for single and double windows, making them more secure and reliable.

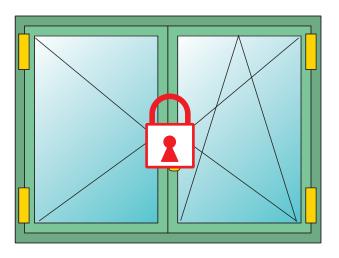
In addition to allowing the window maker a great degree of liberty regarding positioning and the number of devices to be installed, Giesse also proposes another configuration.

For more information, please ask for the specific folder, code U0191000.









FUTURA 3D 130 TILT AND TURN

The highest level of performance available with a basic system. 130 Kg capacity. Adjustable in 3 dimensions.

Excellent performance

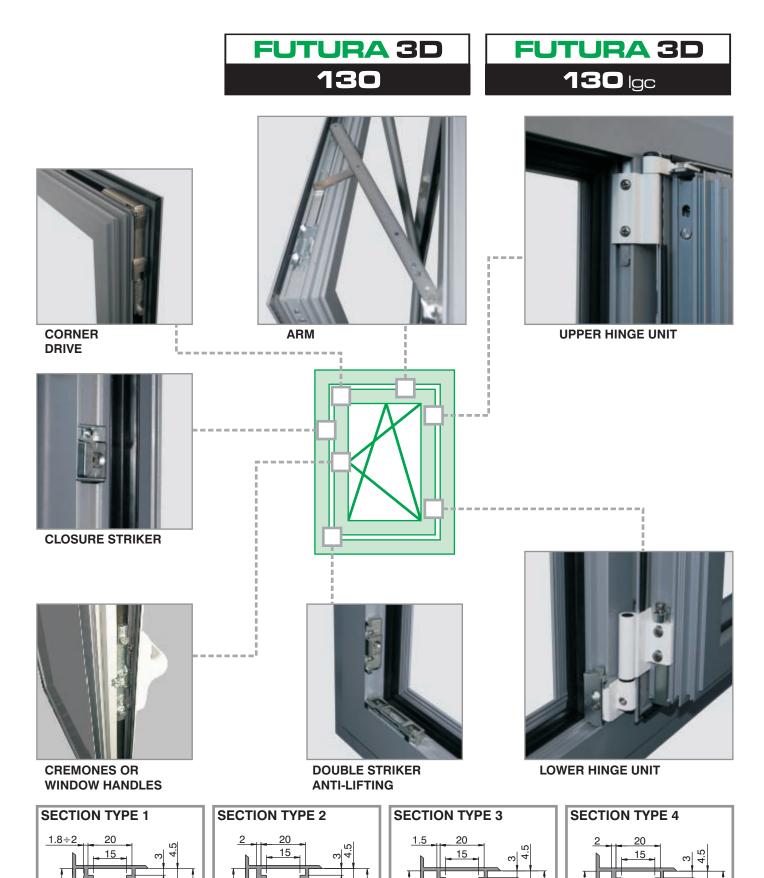
FUTURA 3D 130 tilt and turn is the tilt and turn system that successfully combines all the advantages of FUTURA 3D while also adding the possibility to create sashes with greater dimensions and weights thanks to the use of next-generation materials.

This new tilt and turn hardware has a lot in common with FUTURA 3D - its connection rod cutting layouts have not changed, and neither have its style nor its quick and easy assembly, which make installation times, minimal whilst keeping its appearance.

Adiustable in 3 dimensions

The FUTURA 3D 130 tilt and turn mechanism can be adjusted in the following ways: height + 1,5 mm / - 0,5 mm; width +/- 1 mm; window drop + 1 mm / - 3,5 mm and compression +2,4 mm / - 2,4 mm.

FUTURA 3D 130



16.8

FUTURA 3D 130

The FUTURA 3D 130 tiltand-turn mechanism is rated up to 130 Kg. However, it is possible to create sashes of up to 140 Kg. For the maximum and minimum dimensions possible and for the associated glass to be used, please refer to the load-bearing capacity diagram seen below.

390	500	600	700	800	900	1000	1100	1200	300	1400	1500	1600	1700
600	50	50	50	50	50	46							
700-	50	50	50	50	50	46	38						
900- 800-	50	50	50	50	50	46	38	32					
1000 – 900 –	50	50	50	50	50	46	38	32	27				
1100	50	50	50	50	50	46	38	32	27	24			
1200	50	50	50	50	50	46	38	32	27	24	21		
1300	50	50	50	50	47	42	38	32	27	24	21	18	
1400	50	50	50	49	44	39	36	32	27	24	21	18	16
1500	50	50	50	46	41	37	33	31	27	24	21	18	16
1600	50	50	49	43	38	34	31	29	26	24	21	18	16
1700	50	50	46	40	36	32	29	27	25	23	21	18	16
1800	50	50	44	38	34	31	28	25	23	22	20	18	16
1900	50	48	41	36	32	29	26	24	22	21	19	18	16
2000	50	46	39	34	31	27	25	23	21	20	18	17	16
2100	50	44	37	33	29	26	24	22	20	19	17	16	15
2200	50	42	36	31	28	25	23	21	19	18	17	16	15
2300	48	40	34	30	27	24	22	20	18	17	16	15	14
2400	46	38	33	29	25	23	21	19	18	16	15	14	13
2500	44	37	31	27	24	22	20	18	17	16	15	14	13
0500													

Possible glass thickness table

Some examples of possible sashes

2200 x 500 sash

Maximum glass thickness, 50 mm – equivalent to a sash with a maximum weight of 140 Kg. 1500 x 900 sash

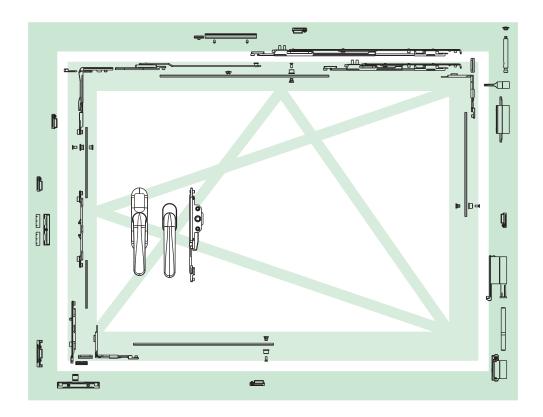
Maximum glass thickness, 41 mm – equivalent to a sash with a maximum weight of 140 Kg. 1300 x 1100 sash

Maximum glass thickness, 17 mm – equivalent to a sah with a maximum weight of 140 Kg.

140	140	140	140	140	140	140	140	140	140	140	140	140
140	140	140	140	140	140	140	140	140	140	140	140	140
140	140	140	140	140	140	140	140	140	140	140	140	140
140	140	140	140	140	140	140	140	140	140	140	140	140
140	140	140	140	140	140	140	140	140	140	140	140	140
140	140	140	140	140	140	140	140	140	140	140	140	139
140	140	140	140	140	140	140	140	140	140	140	140	132
140	140	140	140	140	140	140	140	140	140	140	133	125
140	140	140	140	140	140	140	140	140	140	134	126	118
140	140	140	140	140	140	140	140	140	135	126	118	111
140	140	140	140	140	140	140	140	137	127	118	111	104
140	140	140	140	140	140	140	138	127	118	110	104	97
140	140	140	140	140	140	140	128	118	110	103	96	
140	140	140	140	140	140	129	118	109	101	95		
140	140	140	140	140	130	118	108	100	93			
140	140	140	140	131	118	108	99	91				
140	140	140	133	118	106	97	89					
140	140	135	118	105	95	86						
140	138	118	104	92	83							
500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700
	140 140 140 140 140 140 140 140 140 140	140 140 140 140	140 140 140 140 140 140	140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140	140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 140 <	140 140 <th>140 140<th>140 140<th>140 140<th>140 140<th>140 140<th>140 140</th></th></th></th></th></th>	140 140 <th>140 140<th>140 140<th>140 140<th>140 140<th>140 140</th></th></th></th></th>	140 140 <th>140 140<th>140 140<th>140 140<th>140 140</th></th></th></th>	140 140 <th>140 140<th>140 140<th>140 140</th></th></th>	140 140 <th>140 140<th>140 140</th></th>	140 140 <th>140 140</th>	140 140

Maximum load-bearing capacity table

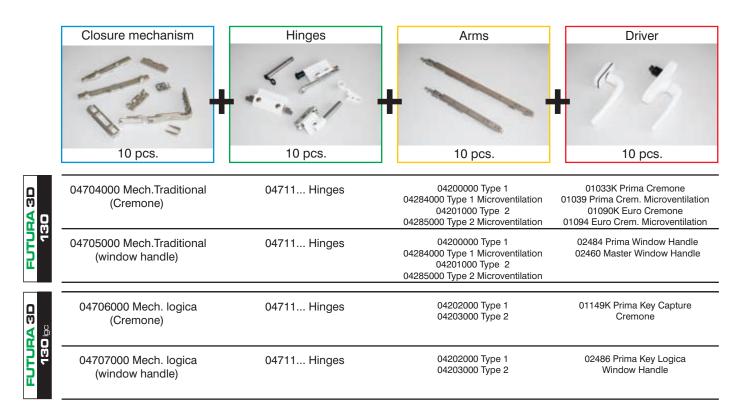
1	2	3	4	5	6	7	8	9
-	4	130	0	1	4	-	8	1300/1200



New dynamic packaging

Giesse has created new packaging for FUTURA 3D tilt and turn systems in response to the requests made by those who create sashes with window handles or in logica versions.

Mechanism kits were created for these. In addition, by packaging hinges separately from mechanisms, delivery times are improved for low-revolving products.





The solution when you need to exceed the limits.

Capacity: 150 Kg.

Adjustable in 3 dimensions.



The solution when the limits are exceeded

FUTURA 3D 150 HP is the tilt and turn system that lets you accessorize your sashes with load-bearing capacities and dimensions that are above the norm: in fact, you can support windows with a weight of up to 150 Kg. The arm and the hinges are the distinct elements from FUTURA 3D 130. The rest of the hardware is the same – so the installation method and the simplicity of working with the FUTURA Giesse system don't change.

The arm is a new invention: designed to provide better performance levels, it's multi-functional -- for both traditional and logica versions the same item is used.

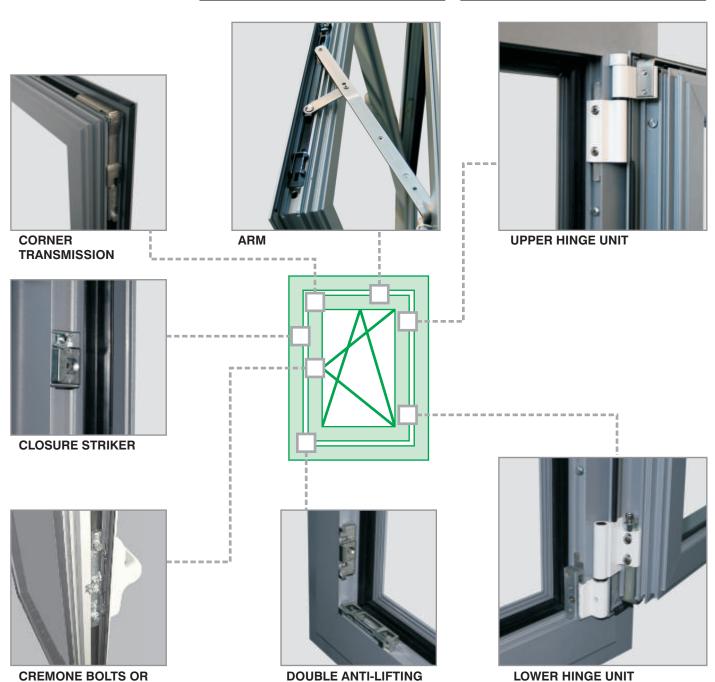
Adjustable in 3 dimensions

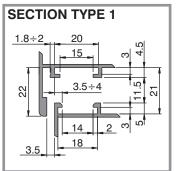
The FUTURA 3D 150 HP tilt and turn can be adjusted in the following ways: height + 1.5 mm / - 0.5 mm; width +/- 1 mm; window drop + 1 mm / - 3.5 mm and compression +2.4 mm / - 2.4 mm.

FUTURA 3D 150 HP



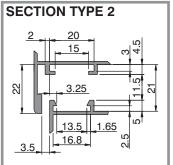
FUTURA 3D 150 HP Igc





STRIKER

WINDOW HANDLES



ANTA RIBALTA GIESSE

FUTURA 3D 150 HP

The FUTURA 3D 150 tilt and turn is certified for 150 Kg.

For the maximum and

minimum dimensions possible and for the associated glass to be used, please refer to the load-bearing capacity diagram seen below.

[2500		50	41	35	31	27	25	21	20	18	17	16	15	14
[2400		52	43	37	32	28	26	22	20	19	18	16	15	14
[2300		54	45	38	33	30	27	23	21	20	18	17	16	15
[2200		57	47	40	35	31	28	24	22	21	19	18	17	16
	2100		59	49	42	37	32	29	25	23	22	20	19	18	16
[2000		60	51	44	38	34	31	27	25	23	21	20	18	17
L	1900	┸	60	54	46	40	36	32	28	26	24	22	21	19	18
	1800	┸	60	57	49	43	38	34	30	27	25	23	22	20	19
	1700	┸	60	60	52	45	40	36	31	29	27	25	23	21	19
L	1600		60	60	55	48	42	38	33	31	28	26	24	21	19
	1500	┸	60	60	58	51	45	39	36	33	30	28	24	21	19
	1400	┸	60	60	60	55	48	42	38	35	32	28	24	21	19
	1300	┸	60	60	60	59	50	45	41	38	32	28	24	21	
	1200	┸	لممــ		60	60	55	49	45	38	32	28	24		
L	1100	1		EE LOAD IMIT IN	60	60	59	54	45	38	32	28			
L	1000	1		TABLE	60	60	60	55	45	38	32				
	900	Т	- 1	BELOW	60	60	60	55	45	38					
L	800	╚	bU	60	60	60	60	55	45						
	700	┸	60	60	60	60	60	55							
600			500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700
_	390	Γ													

Possible glass thickness table

Some examples of possible fixtures

2200 x 500 fixture

Maximum glass thickness, 57 mm – equivalent to a fixture with a maximum weight of 159 Kg. 1400 x 800 fixture

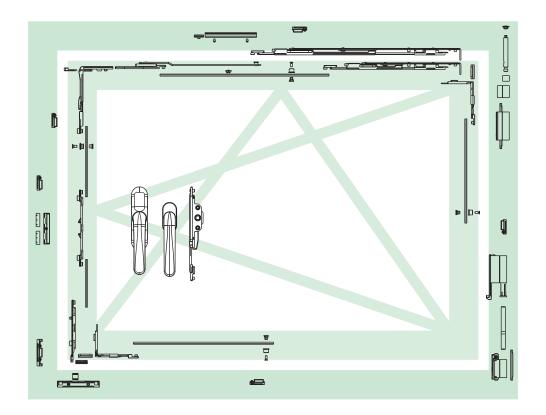
Maximum glass thickness, 55 mm – equivalent to a fixture with a maximum weight of 156 Kg. 2500 x 1200 fixture

Maximum glass thickness, 20 mm – equivalent to a fixture with a maximum weight of 150 Kg.

 159 159 159 1100 1200 1300 1400 1500 1600 1700

Maximum load-bearing capacity table

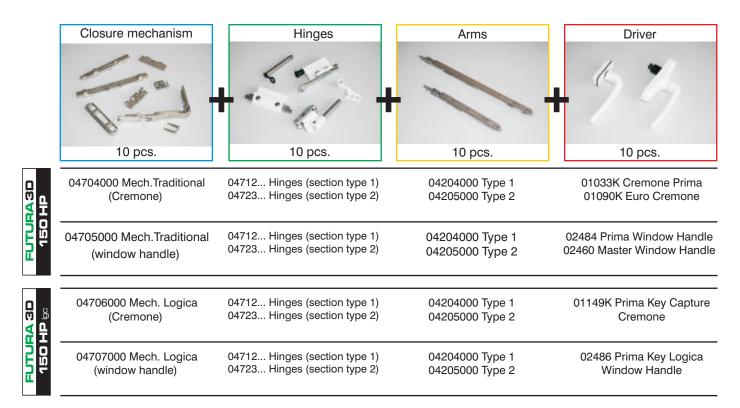
1	2	3	4	5	6	7	8	9
-	4	150	0	1	4	-	8	1550/1400



New dynamic packaging

Giesse has created new packaging for FUTURA 3D tilt and turn systems in response to the requests made by those who create fixtures with glass handles or in logica versions. Mechanism kits were created for these. In addition, by packaging hinges separately from mechanisms, delivery times are improved for

low-revolving products.





Invisible, when the design requires it.

Capacity: 170 Kg.

Adjustable in 3 dimensions.



Performance connected to design

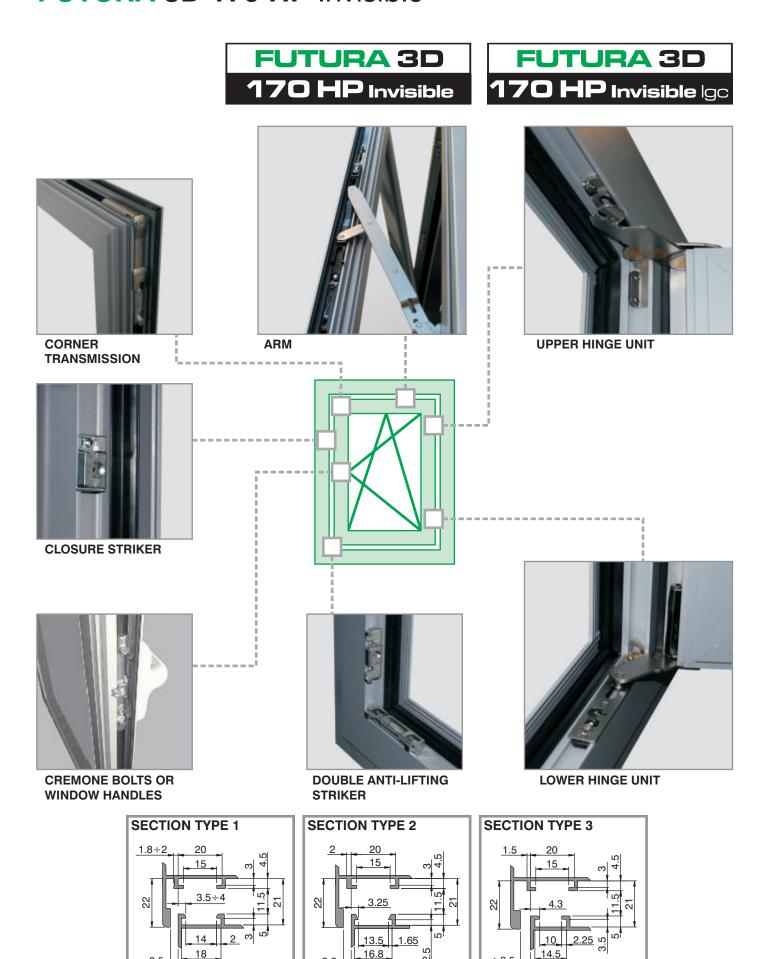
Giesse presents a completely new product in its range of tilt and turn windows -- a system of invisible accessories appropriate for creating prestigious design works. Architects and builders of large constructions such as skyscrapers and hotels look for high level design products that let them reduce the visual impact of accessories (hinges), while still being able to support the ever-greater loads of increasingly large windows. All of this is compressed into a 100% FUTURA 3D product, guaranteeing that it's fast, simple and easy with the same time requirements necessary for the installation of a FUTURA 3D tilt and turn system. This "hidden" system is completely invisible when the window is closed. In fact, the only visible element on the window is the Cremone bolt or window handle. It's the finishing touch for those who are searching for a serious and simple design. FUTURA 3D 170 HP tilt and turn windows are created with high quality materials to provide resistance in any type of weather.

In addition, the system provides for a basic window opening of up to 90°, and if the end stop piece located on the hinge and arm is removed, it's possible to adjust the opening corner to 105°.

For Euro Groove profiles

The FUTURA 3D 170 HP tilt and turn mechanisms are specified either right or left hand. They are available for 10÷14 mm groove frames and for 14÷18 mm groove frames, in both traditional and logica versions.

FUTURA 3D 170 HP Invisible



FUTURA 3D 170 HP Invisible

The FUTURA 3D 170 tilt and turn is certified for 170 Kg.

The standard product has a load capacity of

130 kg, to increase the capacity limits is necessary add the reinforcement set (specific for section type

profile).
For the maximum and minimum dimensions possible and for the associated glass to be

used, please refer to the load-bearing capacity diagram seen below.

Possible glass thickness table

			FU	TUR	A 31) In	visik	ole <	: 13	0 Kg	l			
2500	43	39	36	31	27	24	22	20	18	17	15	14	14	13
2400	45	41	38	32	28	25	23	21	19	17	16	15	14	13
2300	47	43	39	34	30	26	24	21	20	18	17	16	15	14
2200	50	45	41	35	31	28	25	23	21	19	18	17	15	15
2100	50	47	43	37	33	29	26	24	22	20	19	17	16	15
2000	50	50	46	39	34	30	27	25	23	21	20	18	17	16
1900	50	50	48	41	36	32	29	26	24	22	21	19	18	17
1800	50	50	50	44	38	34	31	28	25	24	22	20	19	18
1700	50	50	50	46	41	36	33	30	27	25	23	22	20	19
1600	50	50	50	50	43	39	35	32	29	27	25	23	22	19
1500	50	50	50	50	46	41	37	34	31	29	27	25	22	19
1400	50	50	50	50	50	44	40	36	33	31	29	25	22	19
1300	50	50	50	50	50	48	43	39	36	33	29	25	22	
1200	50	50	50	50	50	50	47	43	39	33	29	25		
1100	50	50	50	50	50	50	50	47	39	33	29			
1000	50	50	50	50	50	50	50	47	39	33				
900	50	50	50	50	50	50	50	47	39					
800	50	50	50	50	50	50	50	47						
600	50	50	50	50	50	50	50							
430	500	550	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700

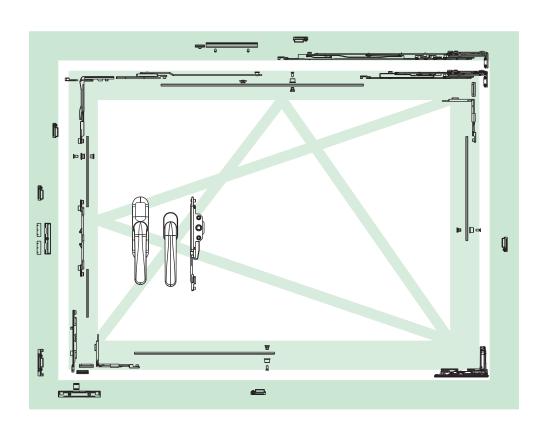
			FUT	URA	3D	130	Kg	÷ 17	0 Kç	j In	visib	ole		
2500	43	39	47	40	35	31	28	26	24	22	20	19	18	17
2400	45	41	49	42	37	33	30	27	25	23	21	20	18	17
2300	47	43	50	44	39	34	31	28	26	24	22	21	19	18
2200	50	45	50	46	40	36	32	29	27	25	23	22	20	19
2100	50	47	50	49	43	38	34	31	28	26	24	23	21	19
2000	50	50	50	50	45	40	36	33	30	28	26	24	22	19
1900	50	50	50	50	47	42	38	34	31	29	27	25	22	19
1800	50	50	50	50	50	44	40	36	33	31	29	25	22	19
1700	50	50	50	50	50	47	43	39	35	33	29	25	22	19
1600	50	50	50	50	50	50	45	41	38	33	29	25	22	19
1500	50	50	50	50	50	50	49	44	39	33	29	25	22	19
1400	50	50	50	50	50	50	50	47	39	33	29	25	22	19
1300	50	50	50	50	50	50	50	47	39	33	29	25	22	
1200	50	50	50	50	50	50	50	47	39	33	29	25		
1100	50	50	50	50	50	50	50	47	39	33	29			
1000	50	50	50	50	50	50	50	47	39	33				! \ 7
900	50	50	50	50	50	50	50	47	39					
800	50	50	50	50	50	50	50	47						>]
700	50	50	50	50	50	50	50							
430	500	550	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700

Maximum load-bearing capacity table

			FU	TUR	RA 3	D In	visik	ole <	13	0 Kg	l			
2500	130	130	130	130	130	130	130	130	130	130	130	130	130	130
2400	130	130	130	130	130	130	130	130	130	130	130	130	130	130
2300	130	130	130	130	130	130	130	130	130	130	130	130	130	130
2200	130	130	130	130	130	130	130	130	130	130	130	130	130	130
2100	130	130	130	130	130	130	130	130	130	130	130	130	130	130
2000	130	130	130	130	130	130	130	130	130	130	130	130	130	130
1900	130	130	130	130	130	130	130	130	130	130	130	130	130	130
1800	130	130	130	130	130	130	130	130	130	130	130	130	130	130
1700	130	130	130	130	130	130	130	130	130	130	130	130	130	130
1600	130	130	130	130	130	130	130	130	130	130	130	130	130	122
1500	130	130	130	130	130	130	130	130	130	130	130	130	121	114
1400	130	130	130	130	130	130	130	130	130	130	130	121	113	106
1300	130	130	130	130	130	130	130	130	130	130	120	111	104	
1200	130	130	130	130	130	130	130	130	130	119	110	102		
1100	130	130	130	130	130	130	130	130	118	108	100			
1000	130	130	130	130	130	130	130	117	106	98				
900	130	130	130	130	130	130	116	104	95					
800	130	130	130	130	130	114	101	91						
600 ⁷⁰⁰	130	130	130	130	111	98	87							
430	500	550	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700

			FUT	UR/	\ 3D	130	Kg	÷ 17	0 Κς	j In	visik	ole		
2500	130	130	170	170	170	170	170	170	170	170	170	170	170	170
2400	130	130	170	170	170	170	170	170	170	170	170	170	170	170
2300	130	130	170	170	170	170	170	170	170	170	170	170	170	170
2200	130	130	170	170	170	170	170	170	170	170	170	170	170	170
2100	130	130	170	170	170	170	170	170	170	170	170	170	170	163
2000	130	130	170	170	170	170	170	170	170	170	170	170	165	154
1900	130	130	170	170	170	170	170	170	170	170	170	167	156	146
1800	130	130	170	170	170	170	170	170	170	170	170	158	147	138
1700	130	130	170	170	170	170	170	170	170	170	160	149	139	130
1600	130	130	170	170	170	170	170	170	170	163	150	139	130	122
1500	130	130	170	170	170	170	170	170	165	152	140	130	121	114
1400	130	130	170	170	170	170	170	169	154	141	130	121	113	106
1300	130	130	170	170	170	170	170	156	142	130	120	111	104	
1200	130	130	170	170	170	170	159	143	130	119	110	102		
1100	130	130	170	170	170	163	144	130	118	108	100			Λ
1000	130	130	170	170	167	146	130	117	106	98				! 🖊
900	130	130	170	170	149	130	116	104	95					
800	130	130	165	152	130	114	101	91				E		
700	130	130	142	130	111	98	87							
430	500	550	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700

1	2	3	4	5	6	7	8	9
-	4	170	0	1	4	-	8	1550/1400













01033K Prima Cremone

01090K Euro Cremone

02484 Prima Window

04704000 Mech.Traditional (Cremone)

04705000

Mech.Traditional (window handle) 042060001 T1 R Sec. type 1 - 042060002 T1 L Sec. type 1

042070001 T2 R Sec. type 1 - 042070002 T2 L Sec. type 1

044350001 T1 R Sec. type 2 - 044350002 T1 L Sec. type 2

044360001 T2 R Sec. type 2 - 044360002 T2 L Sec. type 2

042130001 T2 R Sec. type 3 - 042130002 T2 L Sec. type 3

Handle 042120001 T1 R Sec. type 3 - 042120002 T1 L Sec. type 3 02460 Master Window Handle

04706000 Mech. Logica

(Cremone)

042080001 T1 R Sec. type 1 - 042080002 T1 L Sec. type 1 042090001 T2 R Sec. type 1 - 042090002 T2 L Sec. type 1

044370001 T1 R Sec. type 2 - 044370002 T1 L Sec. type 2

044380001 T2 R Sec. type 2 - 044380002 T2 L Sec. type 2

042190001 T1 R Sec. type 3 - 042190002 T1 L Sec. type 3 04707000 Mech. Logica (window handle) 042200001 T2 R Sec. type 3 - 042200002 T2 L Sec. type 3 01149K Prima Key Capture Cremone

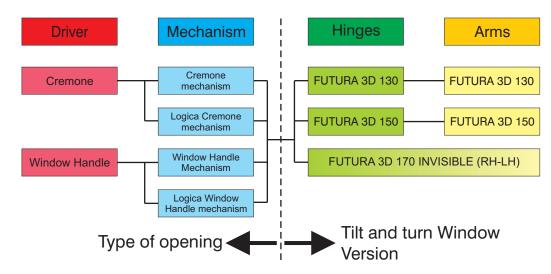
02486 Prima Key Logica Window Handle

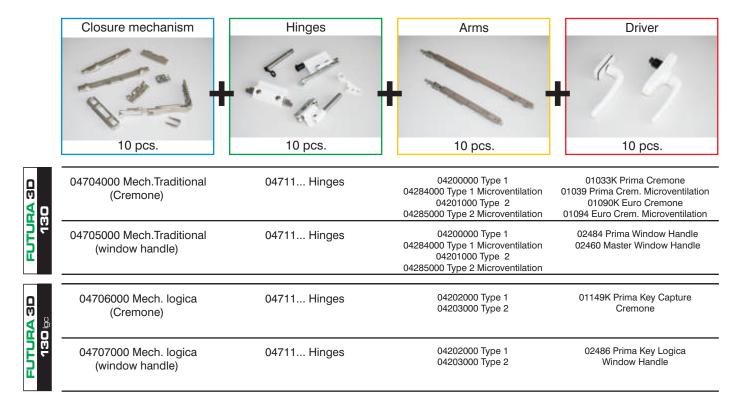
New rational and modular packaging

The entire new FUTURA 3D tilt and turn range is notable for its new, modular, rational packaging, designed specially to meet the needs of distributors and window makers. In fact, the packaging is based on 10 piece units. the ideal number to keep warehouses free of excess product. Relative to the product itself, the new aspect consists of the division between the hardware and the hinge. To order everything necessary to create a tilt and turn window, the following are necessary: a tilt and turn mechanism, hinge kit, arm, and either a

Cremone bolt or window handle.
The tilt and turn mechanism is subdivided into either traditional for Cremone bolts (with with cremone driver), traditional for window handle (with movement), logica for Cremone bolts, or

logica for window handle. In this way all the various types are available, eliminating the need, in the case of window handles, to purchase the window handle device separately. Since the hinge kits (130, 150, and 170 invisible) are constrained by the hardware, warehouse availability for low-rotation items is simplified and accelerated.





044380001 T2 R Sec. type 2 - 044380002 T2 L Sec. type 2

042190001 T1 R Sec. type 3 - 042190002 T1 L Sec. type 3

042200001 T2 R Sec. type 3 - 042200002 T2 L Sec. type 3

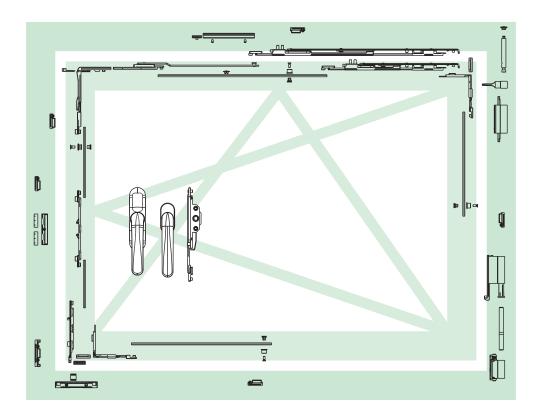
04707000 Mech. Logica

(window handle)

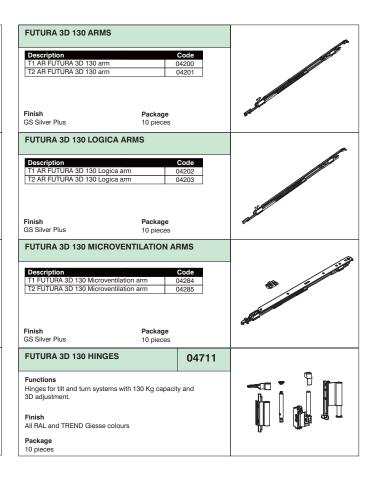
02486 Prima

Key Logica

Window Handle



TILT AND TURN CLOSURE MECHANISM	04704	_ n
Functions Tilt and turn closure mechanism for Cremone bolts.		
Finish GS Silver Plus		
Package 10 kits		
TILT AND TURN CLOSURE MECHANISM WITH M180 MOVEMENT	04705	
Functions Tilt and turn closure mechanism with single-directio M180 movement for window handles.	n	in III
Finish GS Silver Plus		
Package 10 kits		\(\text{lgs} =
TILT AND TURN LOGICA CLOSURE MECHANISM	04706	a 1
Functions Tilt and turn closure mechanism for logica manoeu Cremone bolts.	vre .	
Finish GS Silver Plus		
Package 10 kits		-
TILT AND TURN LOGICA CLOSURE MECHANISM WITH M180 MOVEMENT	04707	
Functions Tilt and turn closure mechanism with single-directio movement for window handles, with logica manoeu		
Finish GS Silver Plus		
Package		_



		_	
TILT AND TURN DRIVERS			
		1	
Description	Code	Ja	
Prima 900 Cremone	01033K		~
Euro 900 Cremone	01090K	" (i \) \"	4A
Prima Window handle	02484		116
Master Window handle	02460*	1 1/3	
			11
		_	1.1
Finish Packa			11
All RAL and TREND Giesse colours 10 piece	ces *5 pieces		U
FULT AND TURN MICROVENTU ATIO	NI .		
TILT AND TURN MICROVENTILATION DRIVERS	N		
DRIVERS		-	
Description	Code	9_0	3
Prima Microventilation Cremone	01039		! \
Euro Microventilation Cremone	01094	۱۱ لیم ۱	
		B	7 1
		l (シロ
			1/1
			IJ
Finish Packa			~
All RAL and TREND Giesse colours 10 piece	ces		
TILT AND TURN KEY DRIVERS			
Description	Code	7 16/2	~
Prima Key brass Cremone	01119K*	 4 [<u> </u>	\sim
Prima Key capture Cremone	01149K		711/
Prima Key 900 Cremone	01152K	I PIN Å	UK 1
Prima Key Window handle	02485*	1 WIN	$\sim \sim q$
Prima Key Logica Window handle	02486*	1 1/1	1 1
,	02.00		
Fi-14			11 /
Finitura Packa			\cup
Tutti i colori RAL e TREND Giesse 10 piec	ces *5 pieces		
SUPPLEMENTARY CLOSURE	04770K		
	0477010		
Functions	'	7	Da 📆
			86 _ BU =
Kit consisting of an corner transmission and a adjustable striker to be used when a supplement		I .	ant
adjustable striker to be used when a suppleme closure is fitted.	entary	I #	
ciosure is litteu.		0	# *
Finish			
GS Silver Plus			
Dankana		9	
Package 10 kits			
		+	
SUPPLEMENTARY FUTURA ARM	04301K		
		٩	9
Functions		6	
Supplementary arm to be combined with type	2 arms		MAD /
on fixtures with widths greater than 1000 mm,	which serves	<i>6</i>	8-//
to distribute weight.			//
Finish		1	
GS Silver Plus			0
Package 5 pieces			
		_	
ANTI-BURGLAR DEVICE	04031K		10
		1	
Functions		The state of the s	
Kit created for the purposes of increasing the t			190
fixture's resistance to burglary attempts, making			9
difficult for intruders to enter through the windo	OW.		Ĭ
Finish			A 😸
GS Silver Plus			> []
			(a)
Package			U
20 pieces			
SINGLE STRIKER	01348K		
Functions	art of the fre		100
An item created to be applied on the upper pa on two-wing fixtures, used to receive the bolt p	nine	/	
s the wing intuites, used to receive the bolt p	JJ.		7
			~// //// 2/2

01350K

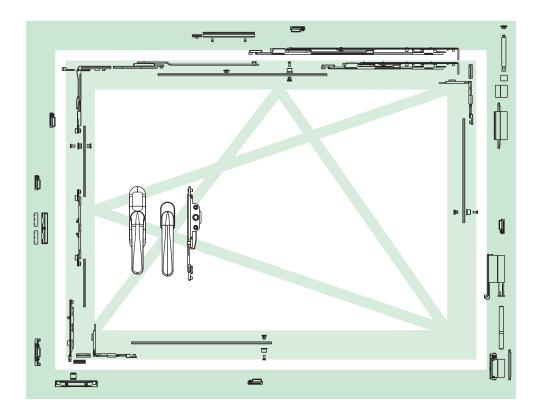
Finish
GS Silver Plus
Package
100 pieces
BURGLAR BOLT

Package 50 pieces

Functions
The adjustable striker guard allows for the creation of supplementary closure points on any aluminium fixture, making the fixture structure more robust. It can also be installed after the window has been installed.
Finish
GS Silver Plus

FUTURA 3D 130 SECONDARY SASH HINGES	04715	
-	unctions	
Finish All RAL and TREND Giesse colours Package 5 pieces	II RAL and TREND Giesse colours ackage	
BI-DIRECTIONAL BOLT (SECTION TYPE 1)	02191K	& n 4
Functions Bidirectional bolt characterized by a manoeuvre whoth terminals to be closed simultaneously. Finish GS Silver Plus Package	nich allows	
10 pieces		-
BI-DIRECTIONAL BOLT (SECTION TYPE 2)	02195K	
allows both terminals to be closed simultaneously. Specifically for Metra profiles. Finish GS Silver Plus	Bidirectional bolt characterized by a manoeuvre which allows both terminals to be closed simultaneously. Specifically for Metra profiles. Finish	
Package 10 pieces		
ADJUSTABLE BOLT (SECTION TYPE 1)	02168K	. 4 6
Functions Bolt for the second wing, characterized by zama terminals which allow compression adjustment of the secondary wing.		
Finish GS Silver Plus		
Package 10 pieces		
ADJUSTABLE BOLT (SECTION TYPE 2)	02166K	
Functions Bolt for the second wing, characterized by zama terminals which allow compression adjustment of the secondary wing. Specifically for Metra profiles. Finish GS Silver Plus		
Package 10 pieces		
ANGULAR BOLT (SECTION TYPE 1)	04045K	9
Functions Angular bolt which allows the closure of windows on the upper and lower crossbeams of the frame. To be used with appropriate windows (central profile) with 15-20 mm. double grooves (lower groove). Finish GS Silver Plus Package		
10 pieces BIDIRECTIONAL LEVER	02189K	· ·
Functions The control lets bidirectional movement be transmitted to the connection rods of secondary sash bolts, with a single manoeuvre for various uses. This is particularly useful for creating bolts for very high windows in which it is difficult to manoeuvre the upper bolt. Finish GS Silver Plus Package 20 pieces		
PERIMETRIC CLOSURE FOR SECONDARY SASH (SECTION TYPE 1)	02186K	8
Functions Device which allows for perimeter closure of the appropriate window on the upper and lower crossbeams of the frame. To be used with appropriate windows (central profile) with 15-20 mm. double grooves (lower groove). Finish GS Silver Plus Package 10 pieces		





TILT AND TURN CLOSURE MECHANISM	04704	_ n	
Functions Tilt and turn closure mechanism for Cremone bolts.			
Finish GS Silver Plus			
Package 10 kits		Ų.	
TILT AND TURN CLOSURE MECHANISM WITH M180 MOVEMENT	04705		
Functions Tilt and turn closure mechanism with single directio M180 movement for window handles.	Filt and turn closure mechanism with single direction		
Finish GS Silver Plus			
Package 10 kits	•		
TILT AND TURN LOGICA CLOSURE MECHANISM	04700		
Functions Tilt and turn closure mechanism for logica manoeur Cremone bolts.	and turn closure mechanism for logica manoeuvre		
Finish GS Silver Plus	Plus		
Package 0 kits			
TILT AND TURN LOGICA CLOSURE MECHANISM WITH M180 MOVEMENT 04707			
unctions ilt and turn closure mechanism with single direction M180 overnent for window handles, with logica manoeuvre.			
Finish GS Silver Plus			
Package 0 kits		-	

FUTURA 3D 150 HP TYPE 1 ARM	04204	
Functions Arm that allows tilt and turn opening, combined with the 150 Kg. tilt and turn closure mechanism. Finish		
GS Silver Plus Package 10 pieces		
FUTURA 3D 150 HP TYPE 2 ARM	04205	
Functions Arm that allows tilt and turn opening, combined with the 150 Kg. tilt and turn closure mechanism. Finish GS Silver Plus		
Package 10 pieces		
REINFORCE ELEMENT	04749	
Functions Reinforce element to use with the upper hinges of the FUTURA 3D 150 HP tilt and turn. It is an optional element that not increase the load capacity. Finish Base		
Package 10 pieces		
FUTURA 3D 150 HP TEMPLATE	03476	
Functions Template for the machinery of the upper hinges.		
Finish Base		

FUTURA 3D 150 HP HINGES

Description	Code
FUTURA 3D 150 HP hinges (Sec. Type 1)	04712
FUTURA 3D 150 HP hinges (Sec. Type 2)	04723



All RAL and TREND Giesse colours

Package 10 pieces

TILT AND TURN DRIVERS

Description	Code
Prima 900 Cremone	01033K
Euro 900 Cremone	01090K
Prima Window handle	02484
Master Window handle	02460*

Package 10 pieces *5 pieces All RAL and TREND Giesse colours

TILT AND TURN KEY DRIVERS

Description	Code
Prima Key brass Cremone	01119K*
Prima Key capture Cremone	01149K
Prima Key 900 Cremone	01152K
Prima Key Window handle	02485*
Prima Key Logica Window handle	02486*

Tutti i colori RAL e TREND Giesse

SUPPLEMENTARY CLOSURE 04770K

Functions

Kit consisting of an corner transmission and an adjustable striker to be used when a supplementary closure is fitted.

GS Silver Plus

Package

SUPPLEMENTARY FUTURA ARM 04301K

Supplementary arm to be combined with type 2 arms on fixtures with widths greater than 1000 mm, which serves to distribute the force used to open the window during tilt opening.

Finish GS Silver Plus

Package

ANTI-BURGLAR DEVICE 04031K

Kit created for the purposes of increasing the tilt and turn fixture's resistance to burglary attempts, making it more difficult for intruders to enter through the window.

Finish

GS Silver Plus

Package 20 pieces

SINGLE STRIKER 01348K

Functions

An item created to be applied on the upper part of the frame on two-wing fixtures, used to receive the bolt pins.

GS Silver Plus

Package 100 pieces

BURGLAR BOLT 01350K

The adjustable striker guard allows for the creation of supplementar closure points on any aluminium fixture, making the fixture structure more robust. It can also be installed after the window has been installed assemblato.

Finish GS Silver Plus

Package 50 pieces



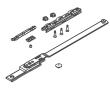






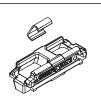


a	
A	111
e	
	0











FUTURA 3D 150 HP SECONDARY SASH HINGES

FUTURA 3D 150 HP hinges (Sec. Type 1) FUTURA 3D 150 HP hinges (Sec. Type 2) 04716 04726

All RAL and TREND Giesse colours



Bidirectional bolt characterized by a manoeuvre which allows both terminals to be closed simultaneously.

Finish

GS Silver Plus

Package 10 pieces

BI-DIRECTIONAL BOLT	02195K
(SECTION TYPE 2)	02 13010

Bidirectional bolt characterized by a manoeuvre which allows both terminals to be closed simultaneously. Specifically for section type 2 profiles.

Finish GS Silver Plus

ADJUSTABLE BOLT 02168K

(SECTION TYPE 1)

Bolt for the second wing, characterized by zama terminals which allow compression adjustment of the base of the

Finish

GS Silver Plus

Package

ADJUSTABLE BOLT

02166K

Functions
Bolt for the second wing, characterized by zama terminals
which allow compression adjustment of the secondary wing.
Specifically for Metra profiles.

Finish GS Silver Plus

Package

ANGULAR BOLT (SECTION TYPE 1)

Angular bolt which allows the closure of windows on the upper and lower crossbeams of the frame. To be used with tilt-and-turn secondary sashes with central profile with 15-20 mm. double grooves (lower groove).

Finish GS Silver Plus

10 pieces

BIDIRECTIONAL LEVER (SECTION TYPE 1)

02189K

The control lets bidirectional movement be transmitted to the bar of a shuttered window, with a single manoeuvre for various uses. This is particularly useful for creating bolts for very high windows in which it is difficult to manoeuvre the upper bolt. Finish

GS Silver Plus

Package 20 pieces

PERIMETRIC CLOSURE FOR SECONDARY SASH (SECTION TYPE 1)

02186K

04045K

Device which allows for perimeter closure of the appropriate window on the upper and lower crossbeams of the frame. To be used with tilt-and-turn secondary sashes with central profile with 15-20 mm. double grooves (lower groove).

Finish

GS Silver Plus

Package 10 pieces















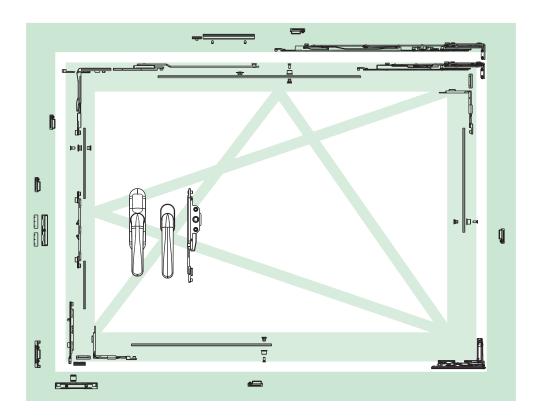








FUTURA 3D 170 HP Invisible



TILT AND TURN CLOSURE MECHANISM	04704	_ 0
Functions Tilt and turn closure mechanism for Cremone bolts.		
Finish GS Silver Plus		
Package 10 kits		1
TILT AND TURN CLOSURE MECHANISM WITH M180 MOVEMENT	04705	
Functions Tilt and turn closure mechanism with single-direction M180 movement for window handles.		
Finish GS Silver Plus		
Package 10 kits		
TILT AND TURN LOGICA CLOSURE MECHANISM	04706	
unctions ilt and turn closure mechanism for logica nanoeuvre Cremone bolts.		
Finish GS Silver Plus		
Package 10 kits		
TILT AND TURN LOGICA CLOSURE MECHANISM WITH M180 MOVEMENT	04707	
unctions ilt and turn closure mechanism with single direction M180 novement for window handles, with logica manoeuvre.		
Finish GS Silver Plus		
Package 10 kits		-

Sec. Type	Code		
	04206 1/2		
	04207 1/2	U)	
Sec. Type 3	04212 1/2	ėn.	
Sec. Type 3	04213 1/2	1914	
Sec. Type 2	04235 1/2][[
Sec. Type 2	04236 1/2		
OGICA			e
Sec. Type	Code		
		₩.	
	04219 1/2	gen .	
	04220 1/2	l Mili	
Sec. Type 2	04237 1/2		
Sec. Type 2	04238 1/2		
Code			
04407			
		(0)	
			V
]
. 0-1-			
		-	
ES U4411			J
			^ ⁸
		1	
	Sec. Type 1 Sec. Type 1 Sec. Type 3 Sec. Type 3 Sec. Type 2 Sec. Type 1 Sec. Type 1 Sec. Type 1 Sec. Type 1 Sec. Type 2 Sec. Type 2 Sec. Type 2 Sec. Type 3	Sec. Type 1 04206 1/2 Sec. Type 3 04217 1/2 Sec. Type 3 04217 1/2 Sec. Type 3 04212 1/2 Sec. Type 2 04235 1/2 Sec. Type 2 04236 1/2 DGICA Sec. Type 1 04208 1/2 Sec. Type 2 04237 1/2 Sec. Type 2 04237 1/2 Sec. Type 3 04219 1/2 Sec. Type 2 04237 1/2 Sec. Type 2 04237 1/2 Sec. Type 2 04237 1/2 Sec. Type 2 04238 1/2 Code 04406 04407	Sec. Type 1 04206 1/2 Sec. Type 3 04212 1/2 Sec. Type 3 04212 1/2 Sec. Type 3 04212 1/2 Sec. Type 2 04235 1/2 Sec. Type 2 04236 1/2 DGICA Sec. Type 1 04208 1/2 Sec. Type 1 04208 1/2 Sec. Type 1 04208 1/2 Sec. Type 2 04238 1/2 Code Sec. Type 2 04238 1/2 Sec. Type 2 04238 1/2 Sec. Type 2 04238 1/2

FUTURA 3D 170 HP INVISIBLE S SASH HINGES	SECONDAR	RY		
Description FUTURA 3D 170 HP Invisible R/L	Sec. Type Sec. type 1	Code 04400 1/2		
secondary sash hinges FUTURA 3D 170 HP Invisible R/L	Sec. type 3	04401 1/2	ı A	
secondary sash hinges FUTURA 3D 170 HP Invisible R/L secondary sash hinges	Sec. type 2	04404 1/2		
Finish Package				
GS Silver Plus 10 pieces TILT AND TURN DRIVERS			•	
Description	Co	de		
Prima 900 Cremone	010	33K		<u>~</u>
Euro 900 Cremone Prima Window handle	010			d(T
Master Window handle	024			
	Package 0 pieces *5 p	pieces		
TILT AND TURN KEY DRIVERS	.,		•	
Description	Cod	de		<u>~</u>
Prima Key brass Cremone	0111			d(Y
Prima Key capture Cremone Prima Key 900 Cremone	0114			11F /
Prima Key Window handle	024		WIT	~ do
Prima Key Logica Window handle	024			
	Package 0 pieces *5 p	oieces		\bigcup
SUPPLEMENTARY CLOSURE		04770K		
Functions Kit consisting of an angle transmission at adjustable striker to be used when a sup closure is fitted. Finitura GS Silver Plus Package 10 kit				
SUPPLEMENTARY FUTURA ARM	И	04301K		
Functions Supplementary arm to be combined with fixtures with widths greater than 1000 mm serves to distribute weight.		on		111
Finitura GS Silver Plus			S. S. S.	0
Package 5 pieces				
ANTI-BURGLAR DEVICE		04031K		
Functions Kit created for the purposes of increasing fixture's resistance to burglary attempts, idifficult for intruders to enter through the	making it mor			
Finish GS Silver Plus				
Package 20 pieces				Ū
SINGLE STRIKER		01348K		2
Functions An item created to be applied on the uppon two-wing fixtures, used to receive the		frame		

01350K

Package 100 pieces BURGLAR BOLT

Package 50 pieces

Functions
The adjustable striker guard allows for the creation of supplementary closure points on any aluminium fixture, making the fixture structure more robust. It can also be installed after the window has been installed.
Finish
GS Silver Plus

concurrence concur		
Finish GS Silver Plus		
Package 10 pieces		
02191K		
nich allows		
02195K	% 9 9	
SECTION TYPE 2) **unctions** **slidirectional bolt characterized by a manoeuvre which allows both terminals to be closed simultaneously. **specifically for Metra profiles.** **inish** **ss Silver Plus** **Package** **0 pieces**		
02168K	. 6	
(SECTION TYPE 1) Functions Bolt for the second wing, characterized by zama terminals which allow compression adjustment of the base of the secondary wing. Finish GS Silver Plus Package 10 pieces		
02166K		
(SECTION TYPE 2) Functions Both for the second wing, characterized by zama terminals which allow compression adjustment of the base of the secondary wing. Specifically for Metra profiles. Finish GS Silver Plus Package 10 pieces		
04045K	A	
(SECTION TYPE 1) Functions Angular bolt which allows the closure of windows on the upper and lower crosspieces of the frame. To be used with appropriate windows (capacity profile) with 15-20 mm. double grooves (lower groove). Finish GS Silver Plus Package 10 pieces		
02189K	8	
(SECTION TYPE 1) Functions The control lets bidirectional movement be transmitted to the bar of a shuttered window, with a single manoeuvre for various uses. This is particularly useful for creating bolts for very high windows in which it is difficult to manoeuvre the upper bolt. Finish GS Silver Plus		
ackage D pieces		
ERIMETRIC CLOSURE FOR SECONDARY 02186K ASH (SECTION TYPE 1)		
Functions Device which allows for perimeter closure of the appropriate window on the upper and lower crosspieces of the frame. To be used with appropriate windows (capacity profile) with 15-20 mm double grooves (lower groove). Finish GS Silver Plus Package 10 pieces		
	02195K 02195K ochich allows 02168K rminals f the 04045K on the upper h appropriate grooves 02189K 02189K 02189K	







